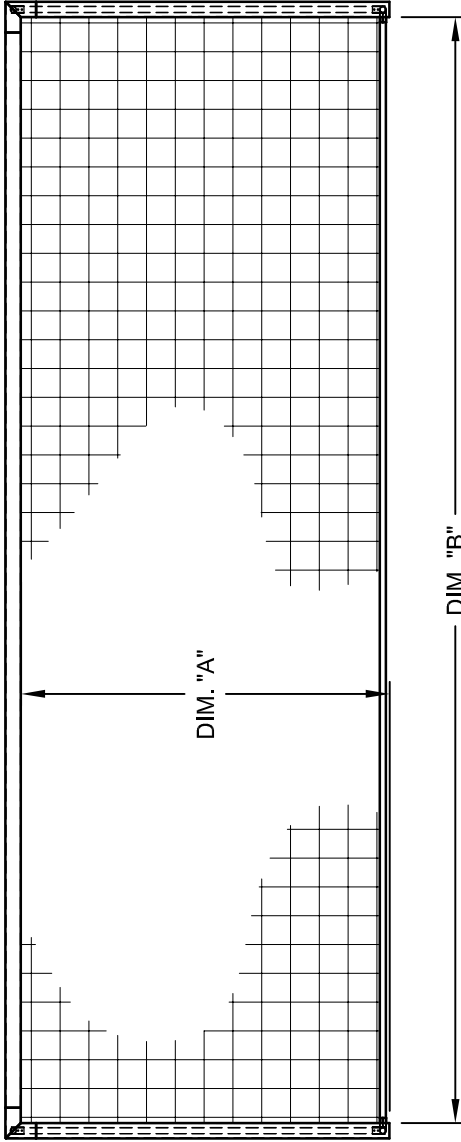
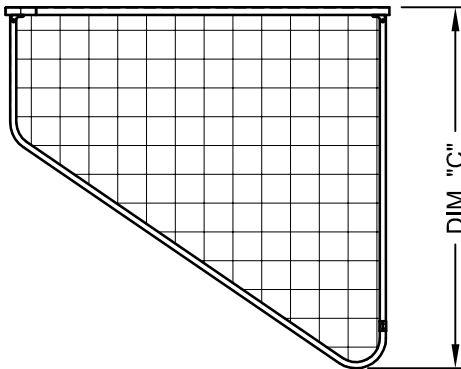


2.0" [50.8 mm] X 4.0" [101.6 mm] RECTANGULAR EXTRUDED ALUMINUM FRAME.
 1-5/8" [41.28 mm] O.D. GALVANIZED STEEL BACKSTAY.
 PLATED CONNECTION HARDWARE.

SG20 SERIES SOCCER GOAL			
MODEL	DIM. "A" Ft.-In. (Meters)	DIM. "B" Ft.-In. (Meters)	DIM. "C" Ft.-In. (Meters)
SG20824	8'-0" (2.44M)	24'-0" (7.32M)	8'-2" (2.49M)
SG20721	7'-0" (2.13M)	21'-0" (6.40M)	7'-1" (2.16M)
SG20618	6'-6" (1.83M)	18'-0" (5.49M)	6'-1" (1.85M)

NET SHOWN IS OPTIONAL AND MUST BE SPECIFIED SEPARATELY.
 "J" STAKE ANCHORS SUPPLIED AS STANDARD. UNDERGROUND ANCHORS AVAILABLE AS AN OPTION AND AT ADDITIONAL COST.
 SECURELY ANCHOR OR COUNTERWEIGHT GOALS AT ALL TIMES. SEE NOTICE BELOW.
 NEVER CLIMB OR HANG ON THE NET OR GOAL FRAMEWORK.



REVISION		
REV.	DATE	BY
A	06/02/08	JJC
B	01/25/11	JJC



Gared Holdings, LLC
 9200 E. 146th St. Noblesville, IN 46060

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RECTANGULAR FRAME PORTABLE SOCCER GOAL					
DRAWN	CONNERLEY	DATE	12/17/07	MATERIAL	N/A
APPROVED	JJC	DATE	12/15/07	FINISH	N/A
FILE LOC.	Q:\Final Release\Specifications			DWG. NO.	SG20
SIZE	SCALE	SHT. NO.	PART NO.	REV	
A	NOTED	1 OF 1	SG20 SERIES	B	

NOTICE

CONSUMER PRODUCT SAFETY ALERT

From the U.S. Consumer Product Safety Commission, Washington, D.C.

Portable/Moveable Soccer Goals can fall over causing serious injury or death. Securely anchor or counterweight portable goals at ALL times. Check ALL connecting hardware before EVERY use. When goals are not in use: tip goal on face, chain to nearby fence or store in secure area.



MODEL SG20

PORTABLE SOCCER GOAL

This unit is designed for multi-use fields. Upright posts and cross bar are constructed of 2" x 4" rectangular extruded aluminum tubing. Backstays and rear stabilizing bar constructed of 1 5/8" O.D. heavy wall galvanized steel tubing. Available in 3 goal sizes (see below for goal size). Standard finish is white powder coat on main goal frame. Optional finish is natural (unpainted).

Sold in pairs.

SG20824 - Size is 8' high x 24' wide x 8' deep

SG20721 - Size is 7' high x 21' wide x 7' deep

SG20618 - Size is 6'-6" high x 18' wide x 6' deep

Meets NCAA, NFSHSA and FIFA specifications.

Goal includes ground anchors* and net clips. Net not included.

Optional Equipment:

SGWK Wheel adapter kit

Nets

SN824-4W	Braided 4mm white soccer net, 8'H x 24'W
SN824-4O	Braided 4mm orange soccer net, 8'H x 24'W
SN824-3W	Braided 3mm white soccer net, 8'H x 24'W
SN721-3W	Braided 3mm white soccer net, 7'H x 21'W
SN721-3O	Braided 3mm orange soccer net, 7'H x 21'W
SN618-2W	Braided 2mm white soccer net, 6'H x 18'W
SN618-2O	Braided 2mm orange soccer net, 6'H x 18'W

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Subject to design change and current manufacturing practices.
Revised April 4, 2008 ©2008 Gared Holdings, LLC